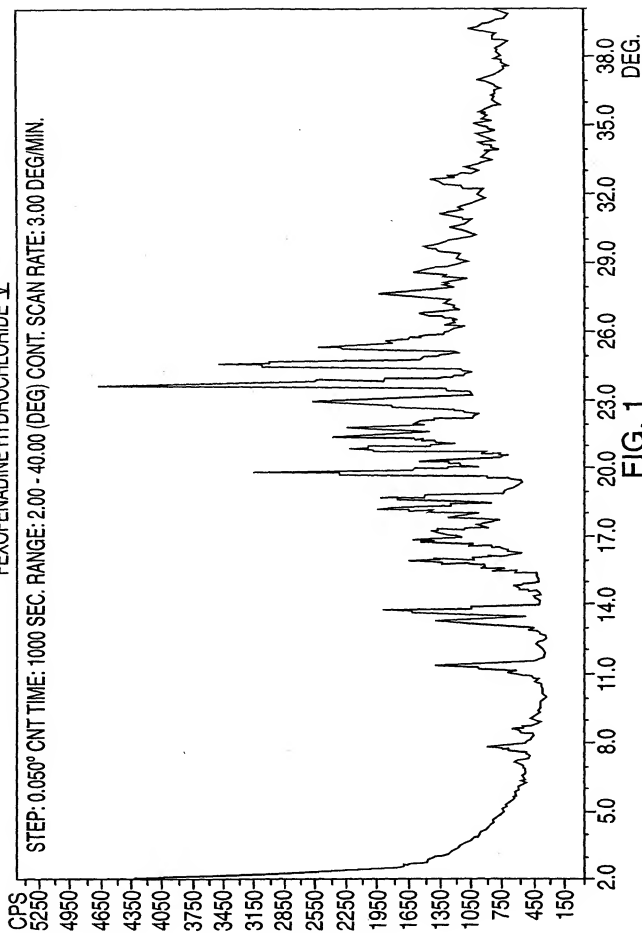
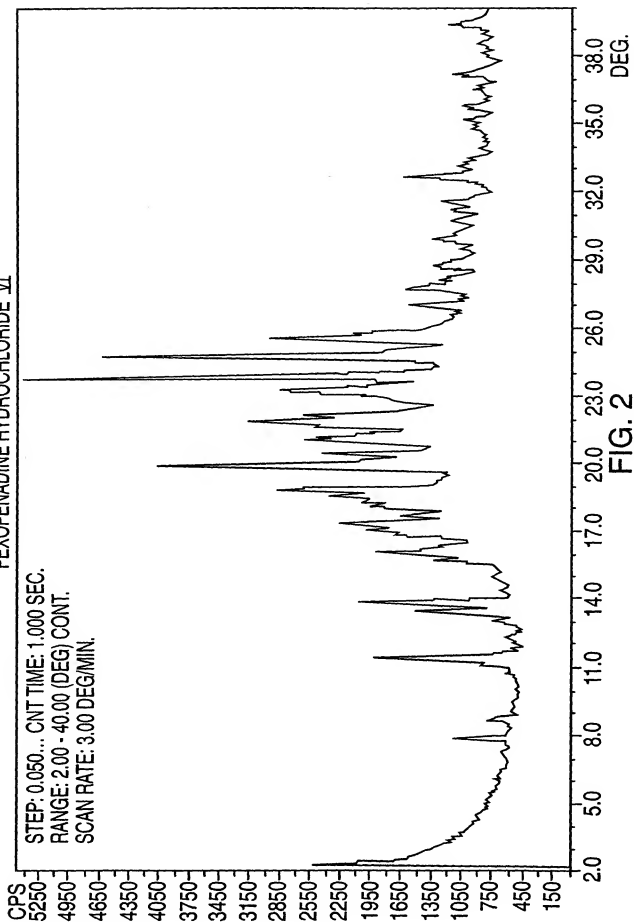


## FEXOFENADINE HYDROCHLORIDE V



## FEXOFENADINE HYDROCHLORIDE VI



FEXOFENADINE HYDROCHLORIDE VII

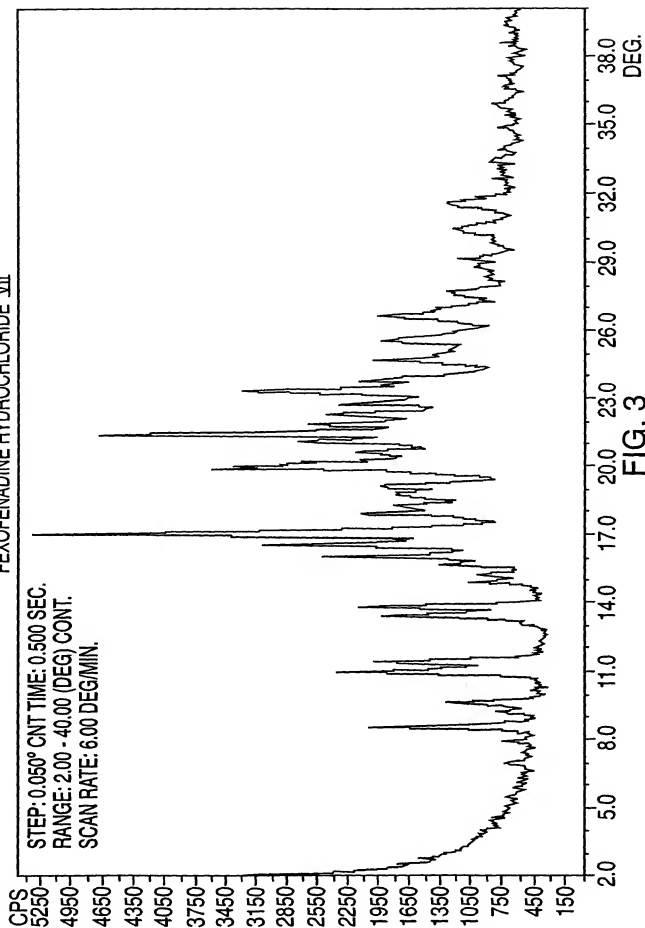
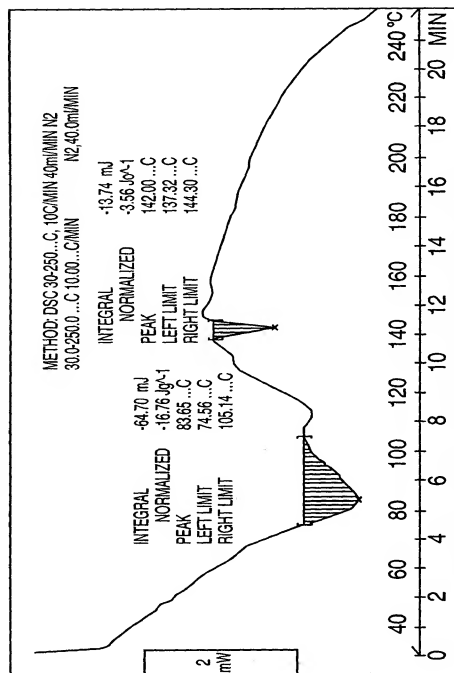


FIG. 3

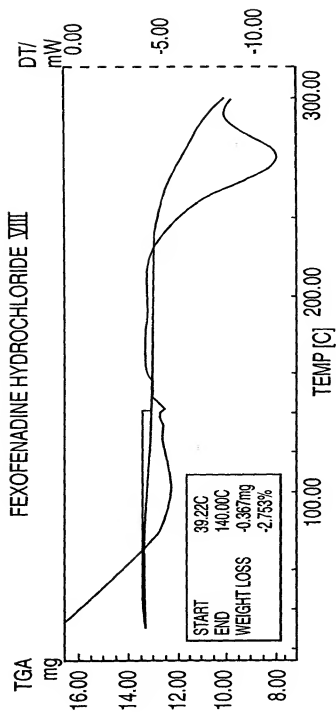
## FEXOFENADINE HYDROCHLORIDE VIII



DSC OF THERMOGRAM OF FEXOFENADINE FORM VIII

FIG. 4

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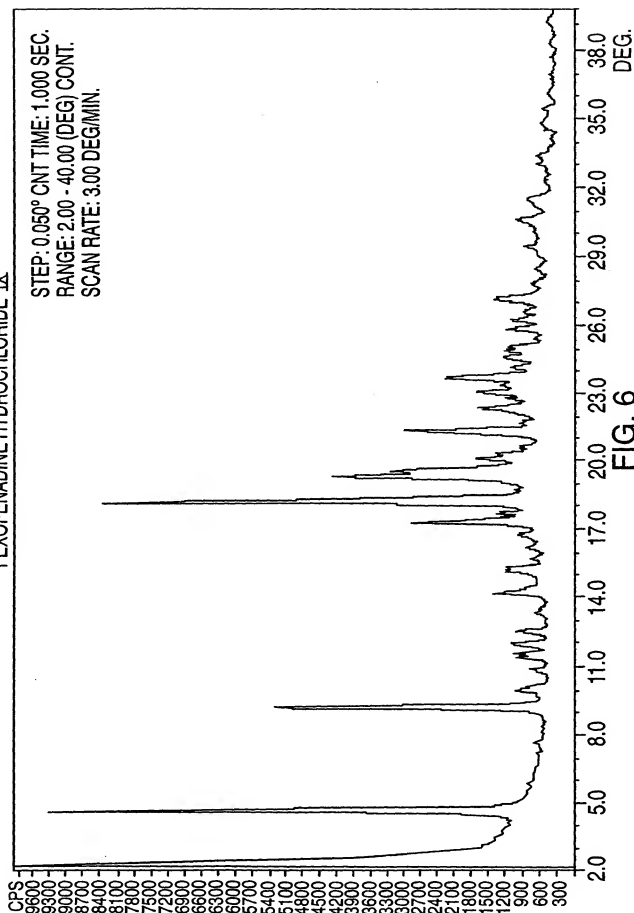


TGA OF FEXOFENADINE FORM VIII

FIG. 5

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FEXOFENADINE HYDROCHLORIDE IX



# FEXOFENADINE HYDROCHLORIDE FORM IX

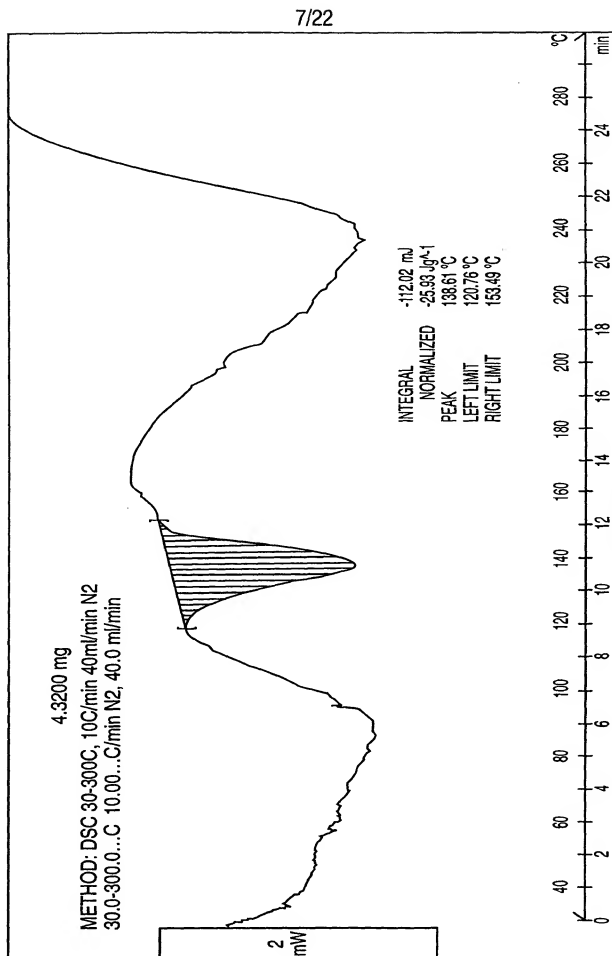


FIG. 7

# DTG-50 THERMAL ANALYSIS RESULT

(TEMP PROGRAM)  
 TEMP RATE    HOLD TEMP    HOLD TIME  
 (C/min)        (C)            (min)  
 10:00        200.0            0

## FEXOFENADINE HYDROCHLORIDE FORM X

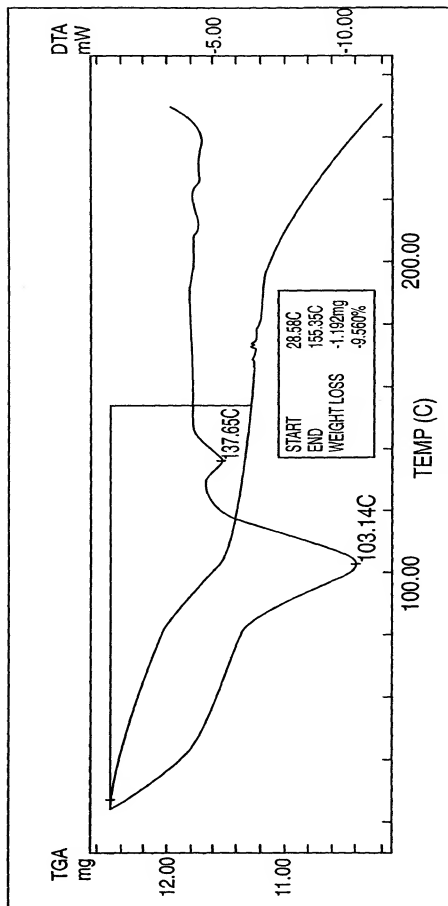


FIG. 8



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FEXOFENADINE HYDROCHLORIDE X

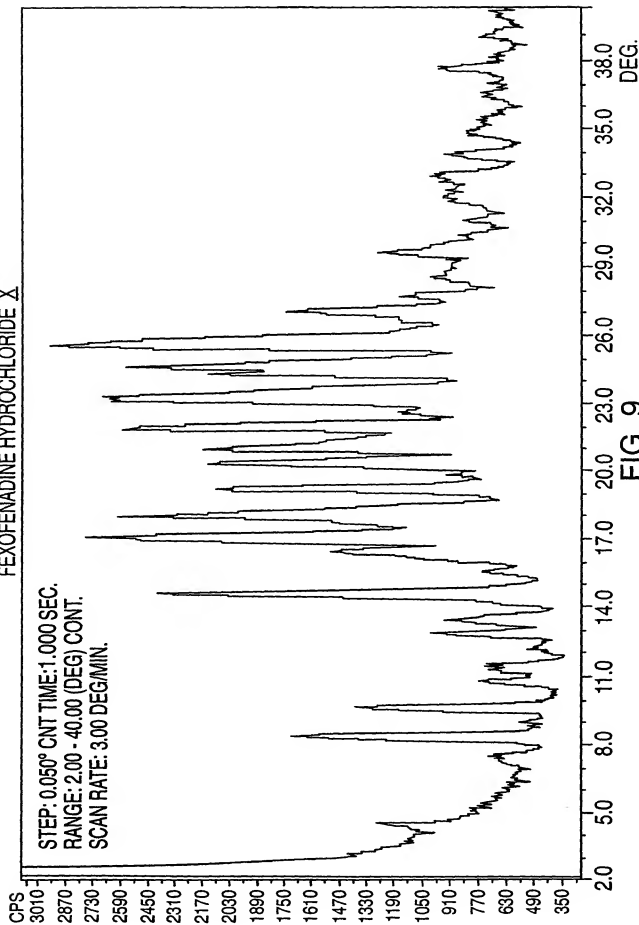
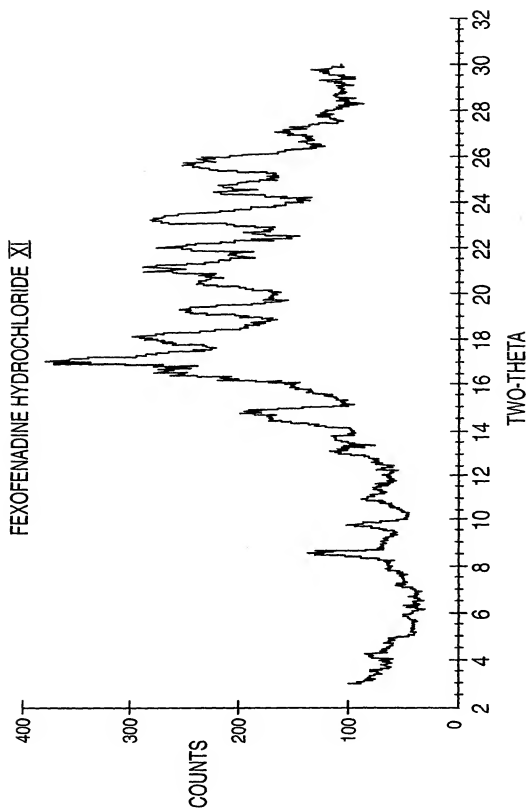


FIG. 9

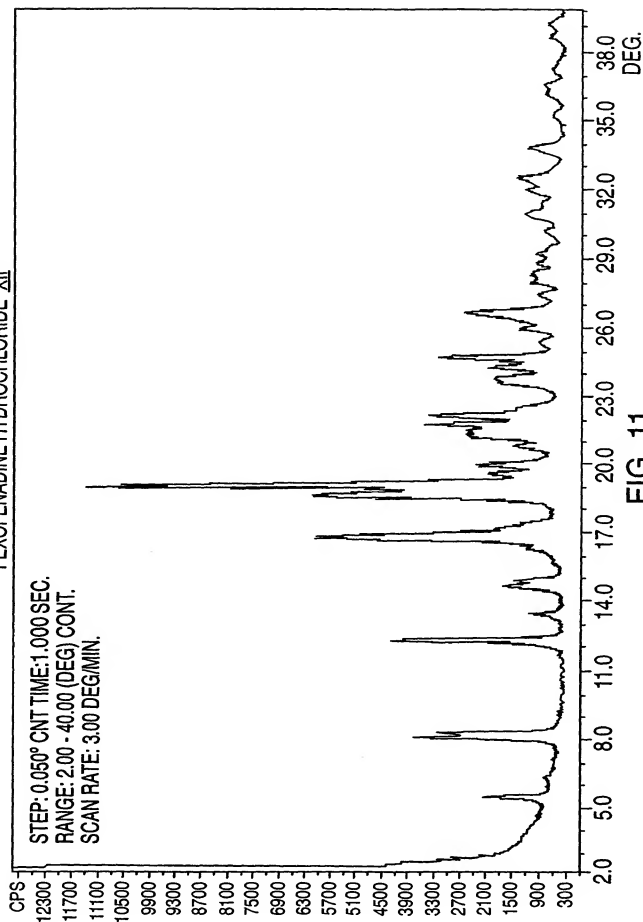


RECEIVING SLIT (MM) 0.2  
SCATTERING SLIT (MM) 1  
KV 40  
ma 28

FIG. 10

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FEXOFENADINE HYDROCHLORIDE XII



FEXOFENADINE HYDROCHLORIDE  $\text{XII}$

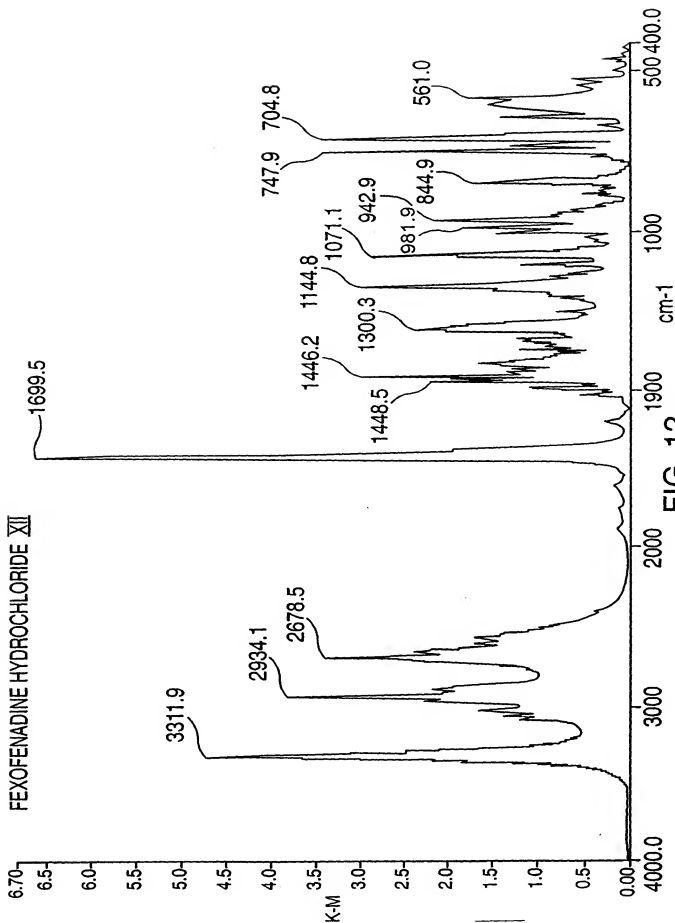


FIG. 12

## FEXOFENADINE HYDROCHLORIDE XIII

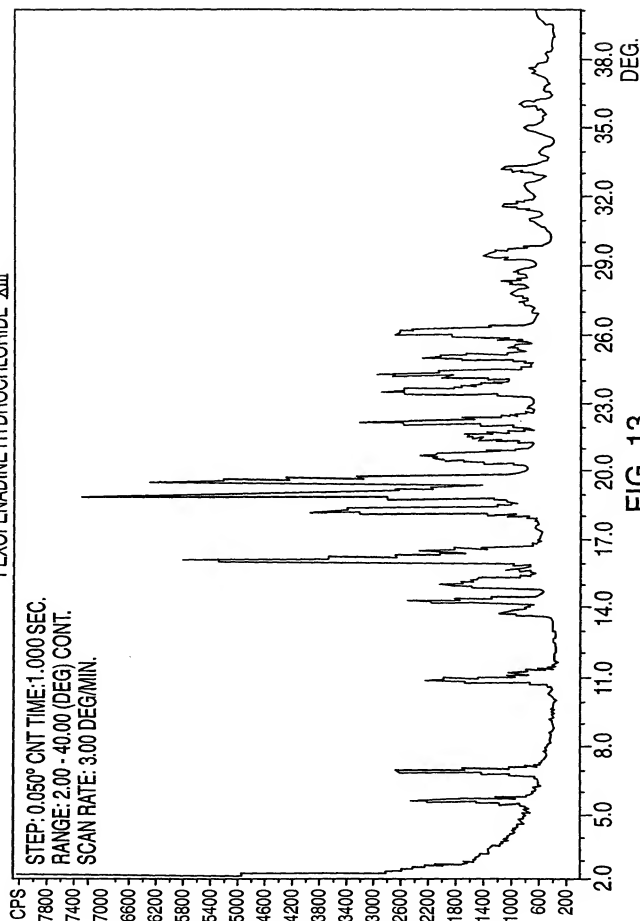


FIG. 13

## FEXOFENADINE HYDROCHLORIDE XIII

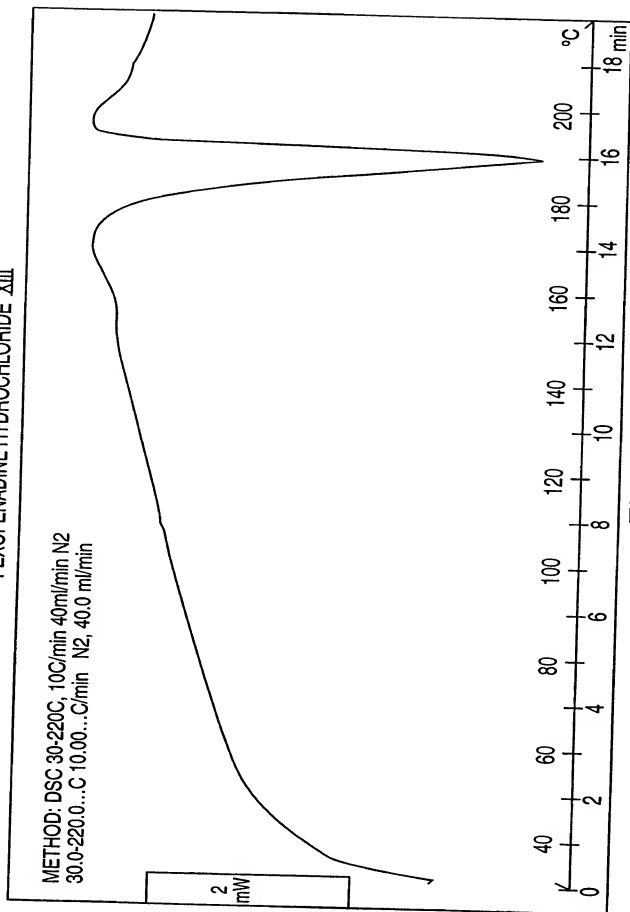


FIG. 14

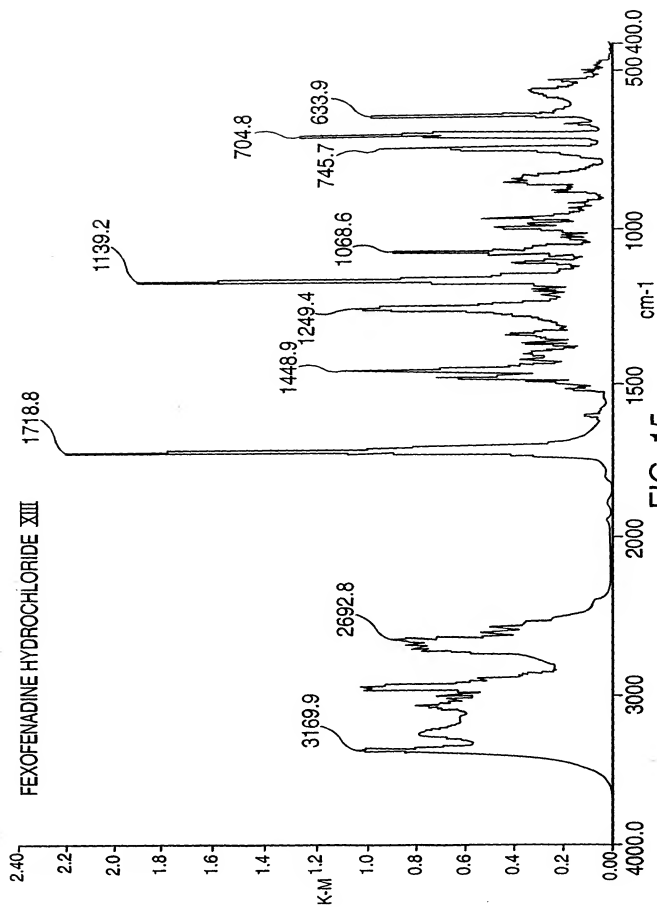


FIG. 15

## FEXOFENADINE HYDROCHLORIDE XIV

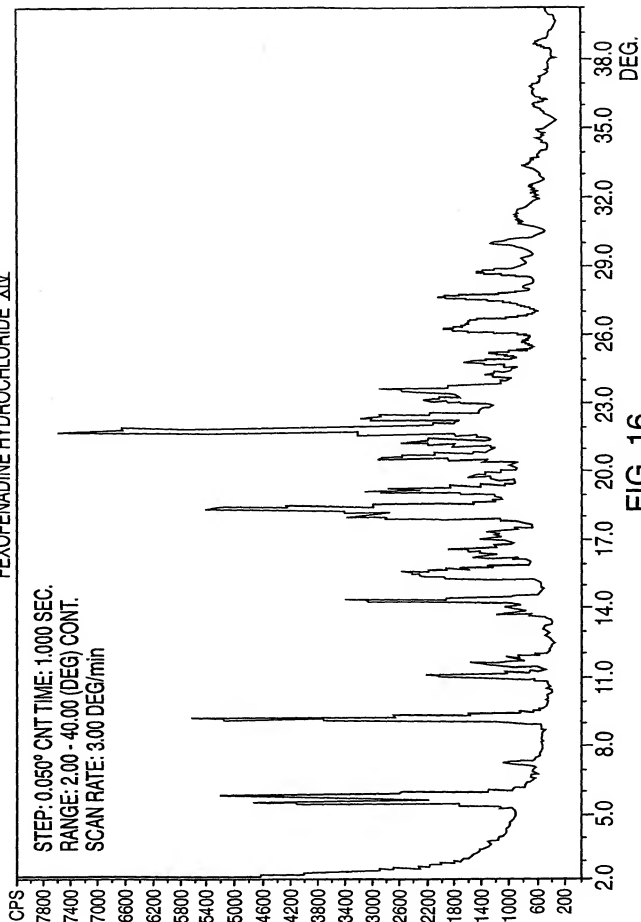


FIG. 16



## FEXOFENADINE HYDROCHLORIDE XIV

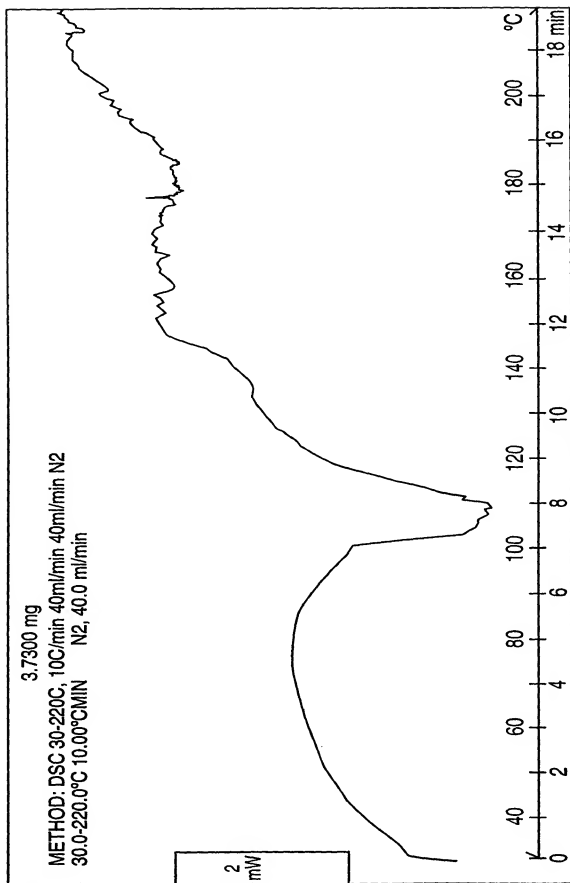


FIG. 17

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FEXOFENADINE HYDROCHLORIDE XV

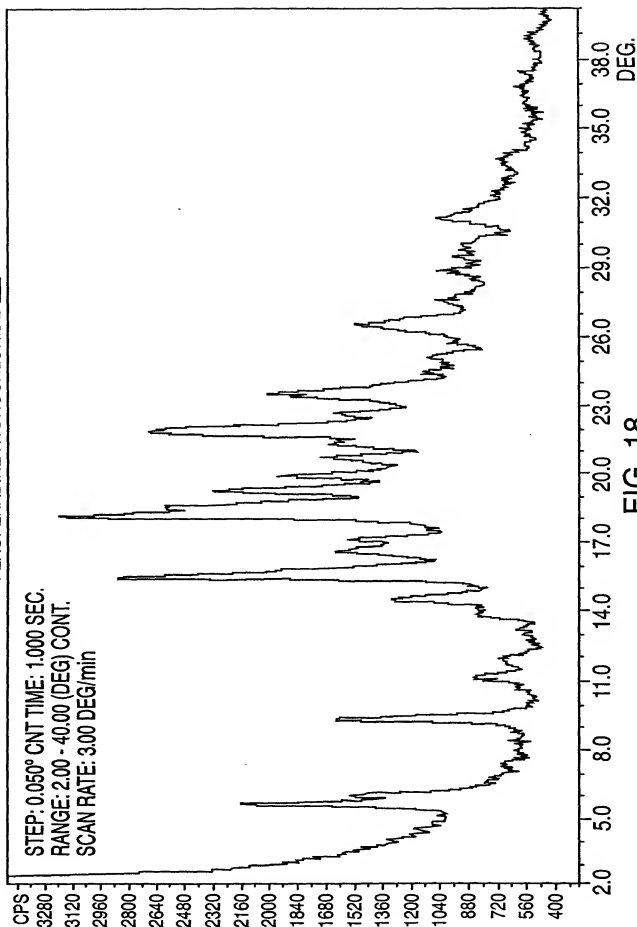


FIG. 18

## FEXOFENADINE HYDROCHLORIDE XV

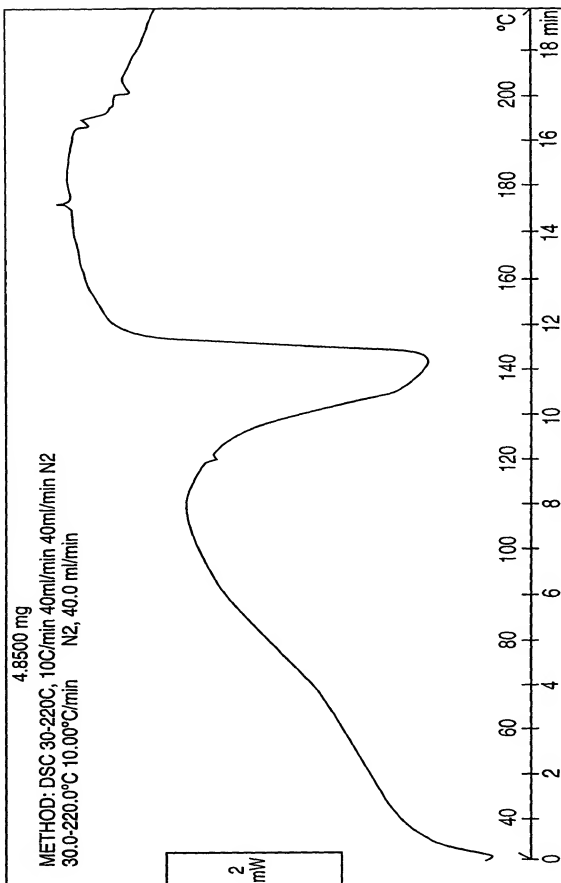


FIG. 19

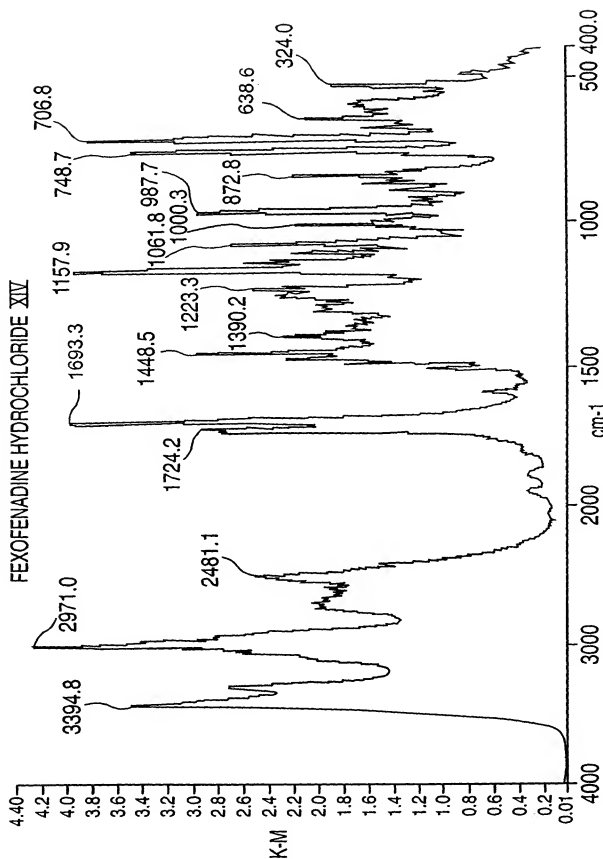


FIG 20

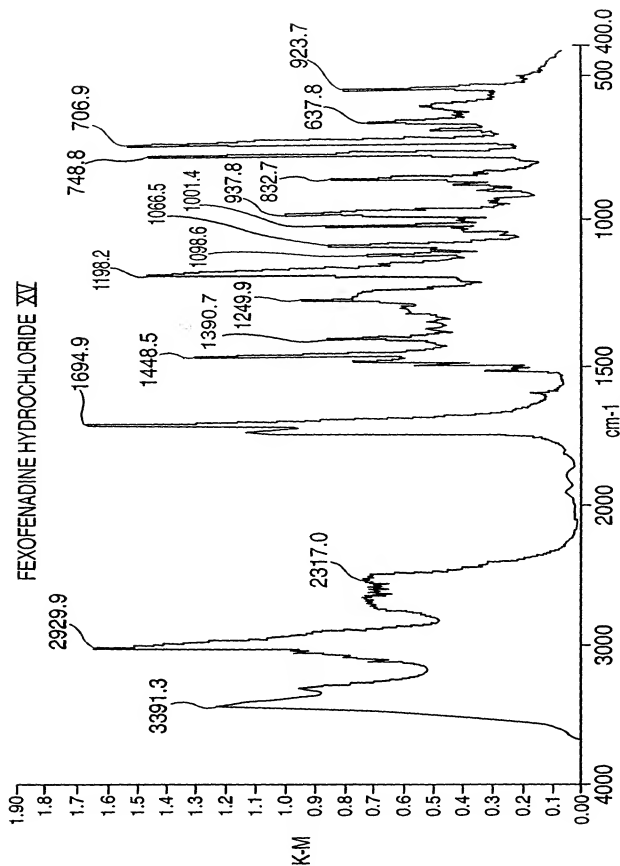


FIG. 21

